Structural twinning-induced insulating phase in CrN (111) films

Qiao Jin, ^{1,2,*} Zhiwen Wang, ^{3,*} Qinghua Zhang, ¹ Jiali Zhao, ¹ Hu Cheng, ⁴ Shan Lin, ^{1,2} Shengru Chen, ^{1,2} Shuang Chen, ⁵ Haizhong Guo, ⁵ Meng He, ¹ Chen Ge, ¹ Can Wang, ^{1,2,6} Jia-Ou Wang, ⁰, ⁷ Lin Gu, ^{1,2,6} Shanmin Wang, ⁴ Hongxin Yang, ^{3,†} Kui-juan Jin, ^{1,2,6,‡} and Er-Jia Guo, ^{1,6,8,§}

¹Beijing National Laboratory for Condensed Matter Physics and Institute of Physics, Chinese Academy of Sciences, Beijing 100190, China

²School of Physical Sciences, University of Chinese Academy of Sciences, Beijing 100190, China

³Ningbo Institute of Materials Technology & Engineering, Chinese Academy of Sciences, Ningbo 315201, China

⁴Department of Physics, Southern University of Science and Technology, Shenzhen, Guangdong 518055, China

⁵School of Physics and Microelectronics, Zhengzhou University, Zhengzhou 450001, China

⁶Songshan Lake Materials Laboratory, Dongguan, Guangdong 523808, China

⁷Institute of High Energy Physics, Chinese Academy of Sciences, Beijing 100049, China

⁸Center of Materials Science and Optoelectronics Engineering, University of Chinese Academy of Sciences, Beijing 100049, China



(Received 24 October 2020; accepted 9 February 2021; published 22 February 2021)

Electronic states of a correlated material can be effectively modified by structural variations delivered from a single-crystal substrate. In this paper, we show that the CrN films grown on MgO (001) substrates have a (001) orientation, whereas the CrN films on α -Al₂O₃ (0001) substrates are oriented along the (111) direction parallel to the surface normal. Transport properties of CrN films are remarkably different depending on crystallographic orientations. The critical thickness for the metal-insulator transition in CrN 111 films is significantly larger than that of CrN 001 films. In contrast to CrN 001 films without apparent defects, scanning transmission electron microscopy results reveal that CrN 111 films exhibit strain-induced structural defects, e.g., the periodic horizontal twinning domains, resulting in an increased electron scattering facilitating an insulating state. Understanding the key parameters that determine the electronic properties of ultrathin conductive layers is highly desirable for future technological applications.

DOI: 10.1103/PhysRevMaterials.5.023604

Chromium nitride (CrN) with its impressive mechanical and thermal properties is a promising material for future technological applications in cutting, coating, and thermoelectric industrial products [1,2]. In addition, CrN is an antiferromagnet below the Néel temperature $(T_{\rm N})$ of \sim 280 K. It produces zero magnetization and zero parasitic stray field and is robust against magnetic perturbations. These characteristics make CrN ideal for secure data storage and memory devices [3–5]. Compared to other well-established metallic antiferromagnets, such as MnPt, IrMn, and Mn₂Au [6-8], CrN does not consist of noble elements. In contrast, CrN is cheap, chemically stable, and corrosion resistive, which are the central requirements for developing functional devices. Therefore, understanding of thickness, strain, and orientation effects on the structural and electronic properties of CrN films is indispensable for their practical applications.

Strain engineering on strongly correlated materials has provided an effective control over the materials structure and stoichiometry, which leads to a wide spectrum of intriguing phenomena and functionalities of thin films [9–12]. High-quality single crystalline substrates stabilize multiple phases

by statically fixing lattice distortions in epitaxial thin films and also select preferential crystalline orientations owing to the appropriate symmetry and minimized misfit strain. CrN has a cubic rocksalt structure [Fig. 1(a)] and its lattice constant is 4.15 Å at room temperature [1,2,13–17]. The CrN films grown on MgO (001) substrates follow the substrate's orientation. The lattice mismatch between CrN and MgO (a = 4.21 Å) is 1.4%, resulting in a moderate tensile strain [18]. On the other hand, when viewed along the [111] direction, CrN consists of alternating planes of Cr3+ and N3- ions with a hexagonal structure [Fig. 1(b)], which is similar to that of the (0001) surface of sapphire $(\alpha-Al_2O_3, R-3c)$ [19,20]. The atomic distance between two nearby Cr3+ ions is 2.93 Å, which is close to the atomic distance between two Al³⁺ ions (2.77 Å) in α -Al₂O₃ [Fig. 1(c)] [21]. The (111)-oriented CrN film grown on α -Al₂O₃ will suffer an extremely large compressive strain up to -5.4%. Therefore, we are motivated to fabricate CrN films on both MgO and α -Al₂O₃ substrates. First, it is challenging to fabricate high-quality single crystalline CrN films under such a huge misfit strain. The mechanism of strain relaxation in (111)-oriented CrN films is unexplored. Second, the growth of CrN films with identical thickness allows us to directly compare their physical properties under both tensile and compressive strains. In this paper, we investigate the thickness-dependent electronic state in CrN films with (001) and (111) orientations. The critical thickness for the metal-to-insulator transition (MIT) of CrN 111 films is significantly larger than that of CrN 001 films. Microstructural

^{*}These authors contributed equally to this work.

[†]Correspondening author: hongxin.yang@nimte.ac.cn

[‡]kjjin@iphy.ac.cn

[§]ejguo@iphy.ac.cn

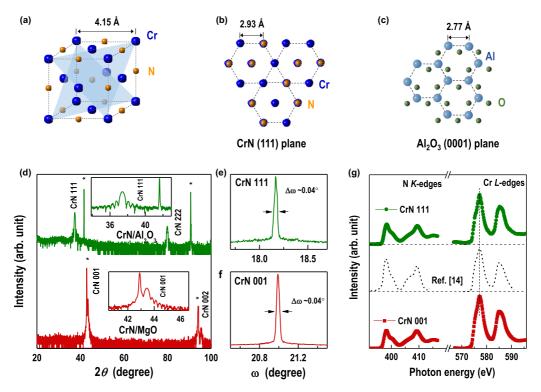


FIG. 1. Structural and electronic state characterization for (001)- and (111)-oriented CrN films. (a) Crystal structure of CrN (space group Fm-3m). Blue and orange spheres represent the Cr and N atoms, respectively. (b), (c) Planar views of the CrN and Al₂O₃ crystal structure for (111) and (0001) orientations, respectively. (d) XRD θ -2 θ scans of 20-nm-thick CrN films grown on Al₂O₃ (0001) and MgO (001) substrates. The diffraction peaks from the substrates are indicated by asterisk (*). The curves are offset for clarity. Insets show the high-magnified scans around 111 and 001 peaks of the CrN film grown on Al₂O₃ and MgO substrates. The corresponding rocking curves for (e) CrN 111 and (f) CrN 001 peaks, respectively. The FWHMs of both rocking curves are \sim 0.04°. (g) XAS at N K and Cr L edges for the (001)- and (111)-oriented 12-nm-thick CrN films. The reference data from Ref. [14] is shown for direct comparison.

characterizations reveal that the CrN 111 films possess structural twining domains along the growth direction, which results in enhanced electron scattering and a dramatic change in critical behaviors.

CrN films were simultaneously grown on (001)-oriented MgO and (0001)-oriented α -Al₂O₃ substrates by activenitrogen-assisted pulsed laser deposition. A stoichiometric ceramic CrN was used as a target. It was synthesized using a high-pressure reaction route from a mixed CrCl₃ and NaNH₂ powder [17]. The heating process was performed at 5 GPa and 1200 °C for 5 min. Then the powder was sintered as a 1-in.-diameter target at 5 GPa and 1100 °C for 50 min. The same process was used for synthesizing the stoichiometric single-crystalline nitrides as described in our earlier work [17]. To obtain highly crystalline CrN thin films, the growth conditions were optimized by systematically varying the temperature, laser fluence, and film-target distance. The best quality CrN films were fabricated under the substratetarget distance of 7 cm, the substrate temperature of 600 °C, laser fluence of $\sim 1.3 \, \mathrm{J/cm^2}$, and low base pressure of $1 \times$ 10^{-8} Torr. During the film deposition, the base pressure increases to 5×10^{-7} Torr due to the substrate's heating. After the growth, the CrN films were cooled down in vacuum. The film thickness was controlled by counting the number of laser pulses. X-ray reflectivity and diffraction measurements were carried out on a Bruker D8 diffractometer equipped with a monochromator using a Cu target ($\lambda = 1.54 \,\text{Å}$) (see Fig. S1

in the Supplemental Material [22]). Figure 1(d) shows the wide-range x-ray diffraction (XRD) θ -2 θ scans for CrN films with the thickness of ~ 20 nm grown on MgO and α -Al₂O₃ substrates. No impurity phase was observed in either CrN film. The CrN films grown on MgO (001) substrates are (001) oriented, whereas the CrN films grown on α -Al₂O₃ substrates have (111) orientation along the surface normal. The insets in Fig. 1(d) show the high-magnified XRD curves around the 001 and 111 peaks of CrN films. The clear Laue fringes indicate the high crystalline quality of as-grown CrN films. Omega scans were used to determine the full width at half maximum (FWHM) values for the 001 and 111 peaks of CrN films. The FWHM values for CrN films are $\sim 0.04^{\circ}$, which are comparable to those of the single-crystalline substrates (\sim 0.02 $^{\circ}$). The out-of-plane lattice constants (c) of CrN films are calculated precisely by applying Nelson-Riley function (see Fig. S2 in the Supplemental Material [22]). c of 20-nm-thick (00L)oriented CrN film and (LLL)-oriented CrN film are 4.117 and 2.412 Å, respectively. As increasing the film thickness from 2.4 to 120 nm, the out-of-plane lattice constants of CrN 111 films reduce towards its bulk value ($c_{\text{bulk}} \sim 2.405 \,\text{Å}$), indicating the gradual release of compressive strain. In addition, phi scans were performed to investigate the in-plane epitaxial relationship between CrN films and substrates. CrN 001 film exhibits a cubic symmetry, whereas the CrN 111 film yields a hexagonal symmetry. Both CrN films show a good in-plane epitaxial growth on the substrates.

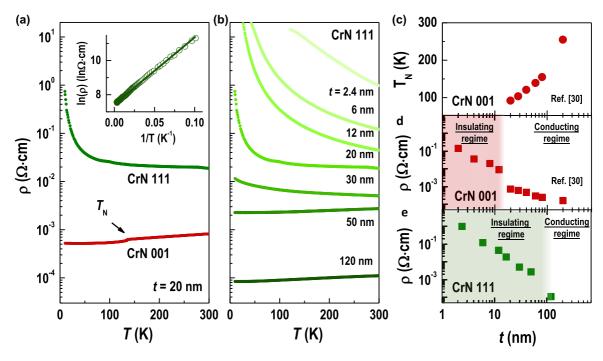


FIG. 2. Transport properties of CrN films. (a) ρ -T curves of the (001)- and (111)-oriented CrN films with the thickness of 20 nm. Inset: the linear fit of $\ln(\rho) - (T)^{-1}$ curve of a 20-nm-thick CrN 111 film. (b) ρ -T curves of the CrN 111 films with the thickness ranging from 2.4 to 120 nm. (c) T_N and (d) ρ of (001)-oriented CrN film as a function of film thickness. (e) ρ of (111)-oriented CrN film as a function of film thickness. Previous studies have shown that the critical thickness for metal-to-insulator transition (MIT) in the CrN 001 films is approximately 12 nm [30], whereas the critical thickness of MIT in the CrN 111 films increases to 50 nm.

It is known that chromium nitrides have parasitic phases, e.g., Cr_2N [23–25], or CrN_{1-x} phase induced by nitrogen vacancies under reduced deposition conditions. To obtained direct information about the chemical composition of CrN films, we carried out secondary-ion mass spectrometry (SIMS) measurements on a 50-nm-thick CrN 111 film (see Fig. S3 in the Supplemental Material [22]). The Ce³⁺-ion beam was rasterred over a region of about $250 \times 250 \,\mu\text{m}^2$. The concentration of N³⁻ ions was precalibrated using CrN ceramic samples. The molar ratio between Cr³⁺ and N³⁻ ions is close to 1:1. X-ray absorption spectroscopy (XAS) measurements were performed at the N K edges and Cr L edges for CrN films with a thickness of 50 nm at room temperature. The instrumental resolution of our XAS measurements is 200 meV. The reference spectra from stoichiometric CrN films were shown for direct comparison [Fig. 1(e)]. XAS results reveal that the valence state of Cr ions is +3, and the upper limit of Cr²⁺ ions in the CrN films is 2% (see Fig. S4 in the Supplemental Material [22]). Therefore, SIMS and XAS indicate the chemical formula of as-grown films to be CrN and the concentration of nitrogen vacancies is beyond the detection limit of those techniques.

The transport properties of CrN films were measured using the standard van der Pauw method [26]. Figure 2(a) shows the temperature-dependent resistivity (ρ) of CrN 001 and CrN 111 films with the thickness of ~20 nm. The CrN 001 film exhibits a metallic behavior at all temperatures, and ρ undergoes a clear transition at ~150 K, which corresponds to the $T_{\rm N}$ of CrN films. Of note, the $T_{\rm N}$ of an ultrathin CrN film deviates from its bulk value (~270 K) [13–16]. This behavior can be attributed to the finite-size effect in thin films, which

is similar to the behavior of other antiferromagnetic thin films such as CoO [27,28] and Mn3Ir [29]. In sharp contrast to the metallic phases in CrN 001 films, the 20-nm-thick CrN 111 film exhibits semiconducting behavior $(d\rho/dT < 0)$ with a decrease in temperature. We estimated that the thermal activation energy of charge carriers in 20-nm-thick CrN 111 is ~39.15 meV by linearly fitting the $\ln(\rho) - (T)^{-1}$ curve [inset of Fig. 2(a)]. Figure 2(b) shows the ρ -T curves of CrN 111 films with various film thickness (t) ranging from 2.4 to 120 nm. The semiconducting behavior is noticeable in all CrN111 films when t is below 50 nm. With an increase in t, $\rho_{300\,\mathrm{K}}$ monotonically decreases. For a 50-nm-thick CrN 111 film, a low-temperature upturn is observed at \sim 50 K. The 120-nmthick CrN 111 film exhibits a metallic transport character at all temperatures. Similar to a previous study, we do not observe resistivity discontinuity with a decrease in temperature [18]. Therefore, CrN 111 films do not show an anomaly in metallic conductivity around T_N because the (0001) surface of α -Al₂O₃ prevents the CrN 111 film from distorting its atomic structure. The resistivity of 2.4-nm-thick CrN 111 film increases by five orders of magnitude when T decreases from 300 to 10 K. Thus, MIT occurs in the CrN 111 films with a decrease in film thickness. Our previous study demonstrates that the $T_{\rm N}$ increases with film thickness and the critical thickness for MIT in CrN 001 films is approximately 12 nm [30] as summarized in Figs. 2(c) and 2(d). The critical thickness for MIT in CrN 111 films increases up to 50 nm [Fig. 2(e)], which is much larger than the electrical dead layer thickness [\sim 5 unit cells (u.c.), i.e., 2 nm] of most metallic thin films [31–33]. These results are consistent with our earlier work, which showed that large compressive strain preferentially promoted an insulating

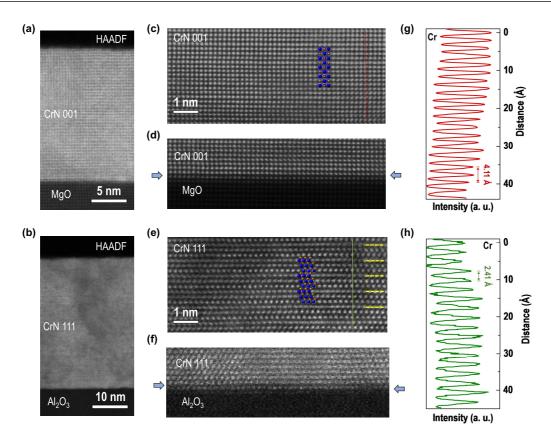


FIG. 3. Microstructural characterizations of CrN films. High-angle annular dark field (HAADF) scanning transmission electron microscopy (STEM) images of (a) (001)- and (b) (111)-oriented CrN films. The HAADF-STEM images of CrN 001 and CrN 111 films are acquired along the [100] and [-1100] zone axis, respectively. (c), (d) High-magnified STEM images of CrN 001 film bulk and CrN-MgO interface, respectively. The layer-resolved integrated red line profile is plotted in (g). (e), (f) High-magnified STEM images of CrN 111 film bulk and CrN-Al₂O₃ interface, respectively. The yellow dashed lines indicate the positions of structural twins. The layer-resolved integrated green line profile is plotted in (h).

state in the CrN films owing to the strong modification of orbital splitting [30].

Microstructural characterizations on CrN films with different orientations were conducted using scanning transmission electron microscopy (STEM). Figures 3(a) and 3(b) show the high-angle annular dark field (HAADF) STEM images of 20-nm-thick CrN 001 and a 50-nm-thick CrN 111 films, respectively. Of note, the HAADF-STEM image provides scattering intensities that are approximately proportional to the square of the atomic number. Thus, the bright features in the HAADF images indicate the positions of the Cr atom column. The light element N cannot be observed in HAADF images. In Figs. 3(c)-3(f), high-magnified HAADF-STEM results confirm that all CrN films are epitaxially grown on the substrates with atomically sharp interfaces and CrN films exhibit high crystalline quality. For CrN 001 films, the highmagnified image and line profile of Cr intensity, shown in Fig. 3(g), exhibit the well-aligned atomic structure without any detectable defects and misfit dislocations. Figure 3(h) indicates that the distance between two neighboring Cr planes is \sim 2.41 Å, which is in agreement with XRD results. In addition, CrN 111 films possess the layered structure by forming horizontal structural domains with a period of 3 u.c. (i.e., every three unit cells would appear as a structural defect). Thus, we estimated that the density of these structural defects in the CrN 111 films consist of about 33%. We determined that each domain misaligned along the in-plane direction by ~ 1.5 Å. This distance equals approximately 1/2 of the distance between two ${\rm Cr}^{3+}$ ions. The domain boundaries are clearly visible and highlighted by yellow dashed lines in Fig. 3(e). The misaligned domains are absent along the inplane direction. The crystal structures of Cr and N atoms are sketched in both Figs. 3(c) and 3(e) to clarify the atomic arrangement. The annular bright field (ABF) STEM image of a representative region in the CrN 111 films is shown in Fig. S5 of the Supplemental Material [22]. The light element N can be distinguished in the ABF-STEM image, which is in excellent agreement with our atomic positions. These structural twins were frequently observed in delafossite oxide thin films, such as PdCoO₂ and PdCrO₂, grown on α -Al₂O₃ substrates [34,35].

The origin of twining domains in the CrN 111 films can be attributed to the extremely large compressive misfit strain (-5.4%) between the CrN films and α -Al₂O₃ substrates. The formation of periodic structural twins indicates that their formation energies are relatively small and equivalent, which means that they epitaxially match substrate's crystalline symmetry and hexagonal lattice structure. The unique domain structure allows compressive strain to persist in a relatively thick CrN film. Therefore, the critical thickness for MIT in CrN 111 films is considerably larger than that in CrN 001 films. The existence of domain boundaries enhances the

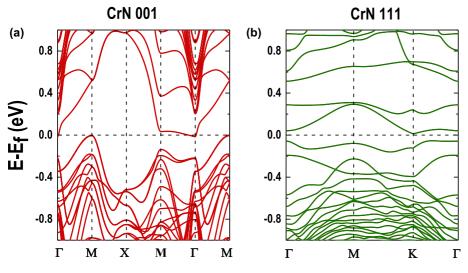


FIG. 4. Orientation-dependent band structure of CrN films. (a), (b) Band structures of CrN films with the fixed thickness of 10 u.c. The band gap in CrN 001 films is -13 meV, which suggests a metallic state. In contrast, the band gap in CrN 111 films with an identical thickness is 66 meV, which demonstrates an insulating state.

probability for electron scattering; thus, CrN 111 films are insulating with a relatively large film thickness.

To understand the influence of defects on the electronic states of CrN films, we performed the first-principles calculations within the framework of density-functional theory (DFT) as implemented in the Vienna ab initio simulation package [36,37]. Here, we adopt the value of $U-J=3\,\mathrm{eV}$ [30,38] for the DFT + U calculations. We take both the (001)and (111)-oriented CrN films with the same thickness of 10 u.c. into consideration. We had tested four different magnetic orders with different spin polarizations (Table I and Fig. S6 of Supplemental Material [22]). Similar to the previous theoretical works [39], the most stable magnetic structure is C-type AFM with relative energy equal to zero. The AFM state is also consistent with our recent experimental observations [30]. In the DFT calculations, we constrained the in-plane lattice constant of CrN to that of substrates. CrN 001 film is under a tensile strain of 1.4%, whereas the CrN 111 film is compressively strained (-5.4%). Figure 4 shows the band structures of the CrN films with (001) and (111) orientations. For the CrN 001 film, a hole pocket is formed at the M point, and an electron pocket is formed at the Γ point. Moreover, the clear band crossings at the Fermi level are observed in the CrN 001 films. However, the CrN 111 film shows a relatively flat band curvature around the Fermi level, and a band gap exists. We calculate the band gaps in both CrN films by subtracting the energy difference between the values at the bottom of the conduction band and at the top of the valence band. The band gap in the CrN 001 is -13 meV [in Fig. 4(a)], which suggests the existence of a metallic state. However, CrN 111 with the same thickness has the band gap of 66 meV, as shown in Fig. 4(b), which demonstrates that the CrN 111 film is a semiconductor. With an increase in the thickness of CrN 001 films, a previous study [30] determined that starting with a critical thickness of 10 u.c., the gap closed, and conducting states appeared. However, the band structure of CrN 111 thin films shows an insulating state at the same thickness. Therefore, CrN 111 films are more insulating than CrN 001 films. Of note, DFT calculations help to quantitatively understand our experimental observations. The tendency of a band gap to open by altering the crystalline orientation (i.e., the epitaxial strain) should not change with film thickness.

In summary, we report the orientation-dependent electronic state in high-quality single crystalline CrN films. We determine that both (001)- and (111)-oriented CrN films undergo a MIT with a decrease in the film thickness. For the thickest CrN films, the residual resistivity ratio (RRR) of CrN 001 film is 2.28, whereas the RRR of CrN 111 film is only 1.3. We believe that the extremely large compressive strain between CrN and Al₂O₃ results in the periodic structural twining domains. These structural defects are responsible for the reduced RRR value in CrN 111 films. Our results are supported by the theoretical calculations, confirming that CrN 111 films are more insulating than CrN 001 films for the same film thickness. Our results demonstrate that crystalline orientation is essential for tailoring functional materials to design magnetic and electrical materials with superior physical properties.

The data that support the findings of this study are openly available on the Wiley website [30].

This work was supported by the National Key Basic Research Program of China (Grants No. 2020YFA0309100 and No. 2019YFA0308500), the National Natural Science Foundation of China (Grants No. 11974390, No. 52025025, and No. 52072400), the Beijing Nova Program of Science and Technology (Grant No. Z191100001119112), the Beijing Natural Science Foundation (Grant No. 2202060), and the Strategic Priority Research Program (B) of the Chinese Academy of Sciences (Grant No. XDB33030200). The XAS experiments at the beam line 4B9B of the Beijing Synchrotron Radiation Facility (BSRF) of the Institute of High Energy Physics, Chinese Academy of Sciences were conducted via a user proposal.

^[1] L. M. Corliss, N. Elliott, and J. M. Hastings, Antiferromagnetic structure of CrN, Phys. Rev. 117, 929 (1960).

^[2] J. D. Browne, P. R. Liddell, R. Street, and T. Mills, An investigation of the antiferromagnetic transition of CrN, Phys. Status Solidi A 1, 715 (1970).

- [3] X. Marti, I. Fina, C. Frontera, J. Liu, P. Wadley, Q. He, R. J. Paull, J. D. Clarkson, J. Kudrnovský, I. Turek, J. Kuneš, D. Yi, J.-H. Chu, C. T. Nelson, L. You, E. Arenholz, S. Salahuddin, J. Fontcuberta, T. Jungwirth, and R. Ramesh, Room-temperature antiferromagnetic memory resistor, Nat. Mater. 13, 367 (2014).
- [4] R. Lebrun, A. Ross, S. A. Bender, A. Qaiumzadeh, L. Baldrati, J. Cramer, A. Brataas, R. A. Duine, and M. Kläui, Tunable longdistance spin transport in a crystalline antiferromagnetic iron oxide, Nature (London) 561, 222 (2018).
- [5] S. M. Wu, W. Zhang, K. C. Amit, P. Borisov, J. E. Pearson, J. S. Jiang, D. Lederman, A. Hoffmann, and A. Bhattacharya, Antiferromagnetic Spin Seebeck Effect, Phys. Rev. Lett. 116, 097204 (2016).
- [6] R. Y. Umetsu, K. Fukamichi, and A. Sakuma, Electrical and magnetic properties, and electronic structures of pseudo-gaptype antiferromagnetic L1(0)-type MnPt alloys, Mater. Trans. 47, 2 (2006).
- [7] A. Kohn, A. Kovacs, R. Fan, G. J. McIntyre, R. C. C. Ward, and J. P. Goff, The antiferromagnetic structures of IrMn₃ and their influence on exchange-bias, Sci. Rep. 3, 2412 (2013).
- [8] V. M. T. S. Barthem, C. V. Colin, H. Mayaffre, M.-H. Julien, and D. Givord, Revealing the properties of Mn₂Au for antiferromagnetic spintronics, Nat. Commun. 4, 2892 (2013).
- [9] D. G. Schlom, L. Q. Chen, C. B. Eom, K. M. Rabe, S. K. Streiffer, and J. M. Triscone, Strain tuning of ferroelectric thin films, Ann. Rev. Mater. Res. 37, 589 (2007).
- [10] A. R. Damodaran, J. C. Agar, S. Pandya, Z. Chen, L. Dedon, R. Xu, B. Apgar, S. Saremi, and L. W. Martin, New modalities of strain-control of ferroelectric thin films, J. Phys.: Condens. Matter 28, 263001 (2016).
- [11] J. H. Haeni, P. Irvin, W. Chang, R. Uecker, P. Reiche, Y. L. Li, S. Choudhury, W. Tian, M. E. Hawley, B. Craigo, A. K. Tagantsev, X. Q. Pan, S. K. Streiffer, L. Q. Chen, S. W. Kirchoefer, J. Levy, and D. G. Schlom, Room-temperature ferroelectricity in strained SrTiO₃, Nature (London) 430, 758 (2004).
- [12] D. G. Schlom, L. Q. Chen, C. J. Fennie, V. Gopalan, D. A. Muller, X. Pan, R. Ramesh, and R. Uecker, Elastic strain engineering of ferroic oxides, MRS Bull. 39, 118 (2014).
- [13] A. Filippetti and N. A. Hill, Magnetic Stress as the Driving Force of Structural Distortions: The Case of CrN, Phys. Rev. Lett. **85**, 5166 (2000).
- [14] P. A. Bhobe, A. Chainani, M. Taguchi, T. Takeuchi, R. Eguchi, M. Matsunami, K. Ishizaka, Y. Takata, M. Oura, Y. Senba, H. Ohashi, Y. Nishino, M. Yabashi, K Tamasaku, T. Ishikawa, K. Takenaka, H. Takagi, and S. Shin, Evidence for a Correlated Insulator to Antiferromagnetic Metal Transition in CrN, Phys. Rev. Lett. 104, 236404 (2010).
- [15] C. Constantin, M. B. Haider, D. Ingram, and A. R. Smith, Metal/semiconductor phase transition in chromium nitride (001) grown by rf-plasma-assisted molecular-beam epitaxy, Appl. Phys. Lett. 85, 6371 (2004).
- [16] X. Y. Zhang, J. S. Chawla, R. P. Deng, and D. Gall, Epitaxial suppression of the metal-insulator transition in CrN, Phys. Rev. B 84, 073101 (2011).
- [17] S. Wang, X. Yu, J. Zhang, L. Wang, K. Leinenweber, D. He, and Y. Zhao, Synthesis, Hardness, and electronic properties of stoichiometric VN and CrN, Cryst. Growth Des. 16, 351 (2016).

- [18] K. Inumaru, K. Koyama, N. Imo-Oka, and S. Yamanaka, Controlling the structural transition at the Neel point of CrN epitaxial thin films using epitaxial growth, Phys. Rev. B 75, 054416 (2007).
- [19] Z. Boekelheide and F. Hellman, Cr(110) texture induced by epitaxy on $Al_2O_3(0001)$ substrates: Preferential grain growth in the $\langle 001 \rangle$ direction, Appl. Phys. Lett. **102**, 141601 (2013).
- [20] H. Tanaka and M. Taniguchi, Single crystalline epitaxial platinum film on Al₂O₃ (0001) prepared by oxygen-doped sputtering deposition, Jpn. J. Appl. Phys. **56**, 058001 (2017).
- [21] P. J. Eng, T. P. Trainor, G. E. Brown, G. A. Waychunas, M. Newville, S. R. Sutton, and M. L. Rivers, Structure of the hydrated alpha- Al₂O₃ (0001) surface, Science 288, 1029 (2000).
- [22] See Supplemental Material at http://link.aps.org/supplemental/ 10.1103/PhysRevMaterials.5.023604 for structural, SIMS, and microstructural STEM characterizations and DFT calculations.
- [23] A. N. Filippin, M. Rawlence, A. Wäckerlin, T. Feurer, T. Zünd, K. Kravchyk, M. V. Kovalenko, Y. E. Romanyuk, A. N. Tiwaria, and S. Buecheler, Chromium nitride as a stable cathode current collector for all-solid-state thin film Li-ion batteries, RSC Adv. 7, 26960 (2017).
- [24] M. A. Gharavi, S. Kerdsongpanya, S. Schmidt, F. Eriksson, N. V. Nong, J. Lu, B. Balke, D. Fournier, L. Belliard, A. le Febvrier, C. Pallier, and P. Eklund, Microstructure and thermoelectric properties of CrN and CrN/Cr₂N thin films, J. Phys. D: Appl. Phys. 51, 355302 (2018).
- [25] M. A. Gharavi, G. Greczynski, F. Eriksson, J. Lu, B. Balke, D. Fournier, A. le Febvrier, C. Pallier, and P. Eklund, Synthesis and characterization of single-phase epitaxial Cr₂N thin films by reactive magnetron sputtering, J. Mater. Sci. 54, 1434 (2019).
- [26] L. J. van der Pauw, A method of measuring specific resistivity and Hall effect of discs of arbitrary shape, Philips Res. Rep. 13, 1 (1958).
- [27] T. Ambrose and C. L. Chien, Finite-Size Effects and Uncompensated Magnetization in Thin Antiferromagnetic CoO Layers, Phys. Rev. Lett. 76, 1743 (1996).
- [28] P. J. van der Zaag, A. R. Ball, L. F. Feiner, and R. M. Wolf, Exchange biasing in MBE grown Fe₃O₄/CoO bilayers: The antiferromagnetic layer thickness dependence, J. Appl. Phys. 79, 5103 (1996).
- [29] S. P. Pati, M. Al-Mahdawi, S. Ye, Y. Shiokawa, T. Nozaki, and M. Sahashi, Finite-size scaling effect on Neel temperature of antiferromagnetic Cr₂O₃ (0001) films in exchange-coupled heterostructures, Phys. Rev. B 94, 224417 (2016).
- [30] Q. Jin, H. Cheng, Z. Wang, Q. Zhang, S. Lin, M. A. Roldan, J. Zhao, J.-O. Wang, S. Chen, M. He, C. Ge, C. Wang, H.-B. Lu, H. Guo, L. Gu, X. Tong, T. Zhu, S. Wang, H. Yang, K.-j. Jin, and E.-J. Guo, Strain-mediated high conductivity in ultrathin antiferromagnetic metallic nitrides, Adv. Mater. 33, 2005920 (2021).
- [31] M. Huijben, L. W. Martin, Y.-H. Chu, M. B. Holcomb, P. Yu, G. Rijnders, D. H. A. Blank, and R. Ramesh, Critical thickness and orbital ordering in ultrathin La_{0.7}Sr_{0.3}MnO₃ films, Phys. Rev. B 78, 094413 (2008).
- [32] J. Xia, W. Siemons, G. Koster, M. R. Beasley, and A. Kapitulnik, Critical thickness for itinerant ferromagnetism

- in ultrathin films of $SrRuO_3$, Phys. Rev. B **79**, 140407(R) (2009).
- [33] P. D. C. King, H. I. Wei, Y. F. Nie, M. Uchida, C. Adamo, S. Zhu, X. He, I. Božović, D. G. Schlom, and K. M. Shen, Atomic-scale control of competing electronic phases in ultrathin LaNiO₃, Nat. Nanotechnol. 9, 443 (2014).
- [34] M. Brahlek, G. Rimal, J. M. Ok, D. Mukherjee, A. R. Mazza, Q. Lu, H. N. Lee, T. Z. Ward, R. R. Unocic, G. Eres, and S. Oh, Growth of metallic delafossite PdCoO₂ by molecular beam epitaxy, Phys. Rev. Mater. 3, 093401 (2019).
- [35] J. M. Ok, M. Brahlek, W. S. Choi, K. M. Roccapriore, M. F. Chisholm, S. Kim, C. Sohn, E. Skoropata, S. Yoon, J. S.

- Kim, and H. N. Lee, Pulsed-laser epitaxy of metallic delafossite PdCrO₂ films, APL Mater. **8**, 051104 (2020).
- [36] G. Kresse and J. Hafner, Ab initio molecular dynamics for liquid metals, Phys. Rev. B 47, 558 (1993).
- [37] G. Kresse and J. Furthmüller, Efficient iterative schemes for ab initio total-energy calculations using a plane-wave basis set, Phys. Rev. B **54**, 11169 (1996).
- [38] B. Alling, T. Marten, and I. A. Abrikosov, Effect of magnetic disorder and strong electron correlations on the thermodynamics of CrN, Phys. Rev. B **82**, 184430 (2010).
- [39] A. Herwadkar and W. R. L. Lambrecht, Electronic structure of CrN: A borderline Mott insulator, Phys. Rev. B 79, 035125 (2009).