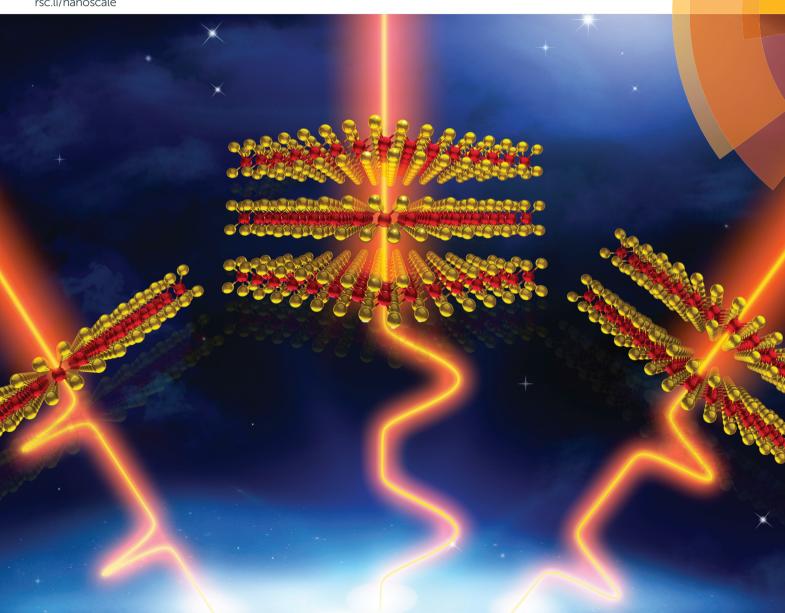
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Tungsten diselenide for all-fiber lasers with the chemical vapor deposition method

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Two-dimensional materials have become the focus of research for their photoelectric properties, and are employed as saturable absorption materials. Currently, the challenge is how to further improve the modulation depth of saturable absorbers (SAs) based on two-dimensional materials. In this paper, three kinds of WSe₂ films with different thicknesses are prepared using the chemical vapor deposition method. The nonlinear optical responses of the WSe₂ films including the nonlinear saturable absorption and nonlinear refractive index are characterized by the double-balanced detection method and Z-scan experiments. Different modulation depths are successfully obtained by controlling the thickness of the WSe₂ films. We further incorporate them into an all-fiber laser to generate mode-locked pulses. The mode-locked fiber lasers with a pulse duration of 185 fs, 205.7 fs and 230.3 fs are demonstrated when the thickness of the WSe₂ films is measured to be 1.5 nm, 5.7 nm and 11 nm, respectively. This work provides new prospects for WSe₂ in ultrafast photonic device applications.

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Introduction

Graphene, with its unique two-dimensional (2D) layered structure, has promoted the study of 2D materials in the field of optoelectronics. As a new type of material, 2D materials have been used to generate laser pulses because of their excellent saturable absorption characteristics and ultrafast dynamics related to their special band structure. The 2D materials with wide bandwidth, low loss, high damage threshold, ultrafast response time and large modulation depth have attracted much attention from researchers.

On the other hand, the passive mode-locking technique, which is one of the most important techniques to achieve ultrashort pulses, has been applied in modern optics and optoelectronics. ^{14–18} SAs are a key component for the passively mode-locked fiber laser. The use of SAs has become an effective approach to accumulate enough nonlinear phase shift without lengthening the cavity of fiber lasers. ^{19–21}

Transition metal dichalcogenides (TMDs) are confirmed as emerging and promising saturable absorption materials.^{28,29} The monolayer of TMDs, which consists of a layer of transition metal atoms (such as Mo or W) sandwiched between two layers of sulfur atoms (usually S, Se or Te), is bonded with neighbour layer by the weak Van der Waals interaction. 30,31 Bulk TMDs have been practicably exfoliated into filmy nanosheets due to the development of electro-optic devices with remarkable performance.32-35 Meanwhile, exfoliating a single crystal of a few layers from the bulk sample results in changes of the bandgap.36-39 Researchers have indicated that TMDs exhibit complementary properties compared with graphene. 40 In previous studies, WS2 and MoS2 were the most reported materials in cases when TMDs were employed as SAs. The Q-switched or mode-locked fiber lasers based on MoS2 and WS2 SAs at multifarious operating wavelengths have been widely implemented. 41-46 As the analogue of WS2 and MoS2, tungsten diselenide (WSe₂) has a similar molecular structure, broadband absorption characteristic and relatively small bandgap.47-50

However, WSe₂ remains at an early stage of development, and it is rare to investigate the optical properties of WSe₂ in mode-locked fiber lasers. Although WSe₂-polyvinyl alcohol (PVA) is used in the preparation of SAs, they are easily damaged by lasers due to the presence of dopants in the materials.⁵⁰ Besides, the scattering of nanomaterials leads to additional thermal dissipation, and limits the damage

Therefore, some materials with the saturable absorption property are becoming a research focus in ultrafast optics. 22–27

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threshold of SAs. Moreover, the modulation depth is small; this characteristic is not conducive to the realization of self-starting ultrashort fiber lasers.⁵⁰ Therefore, it is one of the hot research subjects to further improve the laser induced damage threshold and modulation depth of SAs based on 2D materials.

In this paper, three kinds of WSe2 films with different thicknesses are investigated. The chemical vapor deposition (CVD) method is adopted to prepare high quality films of WSe₂. Because WSe₂ is suitable for high power and high temperature applications, it does not need to be doped into PVA or polymethyl methacrylate (PMMA) when WSe2 is transferred onto the end face of optical fiber ferrules. Besides, few-layer/ multilayer materials can be easily prepared by the CVD method, and the modulation depth can be increased by layer number control. Thus, the modulation depth of SAs is improved. The enhancement of the WSe2 SA performance leads to the realization of a stable mode-locked all-fiber laser, which has the shortest pulse duration and highest signal-tonoise ratio (SNR) in the same type of all-fiber laser based on TMDs. We believe that our approaches are beneficial for the improved performance of the WSe₂ SA, and promote the applications of 2D materials in optical modulation devices.

Results and discussion

WSe₂ SA fabrication and characterization

In the experiment, large area and high lattice quality few-layer WSe $_2$ films are grown on an Al $_2$ O $_3$ substrate by the CVD method. Firstly, Se powder (0.04 g) is placed at the input port of Ar/H $_2$ in the furnace, and the heating temperature is maintained at 270 °C in the CVD process. The WO $_3$ powder (0.25 g) is placed behind the Se powder in the direction of the Ar/H $_2$ input port. During the CVD process, the WO $_3$ powder is heated to 920 °C at a ramp rate of 25 °C min $^{-1}$. When the temperature of the WO $_3$ powder reaches 920 °C, we keep it for 15 minutes at this temperature so that large area and high lattice quality few-layer WSe $_2$ films grow on the Al $_2$ O $_3$ substrate. Finally, the furnace is allowed to cool naturally, and the sample can be taken out after it reaches room temperature.

Using the PMMA, the WSe₂-PMMA composites are stripped out from the Al_2O_3 substrate. And then, the PMMA on the WSe₂ films is removed by using acetone. Besides, the WSe₂ films are processed with deionized water to remove the PMMA residue as shown in Fig. 1(a). The free-standing WSe₂ films are finally transferred onto the end face of the optical fiber ferrule as seen in Fig. 1(b). The WSe₂ films, optical fiber ferrules and adapter are integrated to form the WSe₂ SA devices as shown in Fig. 1(c).

X-ray photoelectron spectroscopy (XPS), as an effective technology to determine the elemental composition of a sample, has been employed in characterizing the chemical performance of WSe₂ in Fig. 2. The peaks at 32.56 eV and 34.86 eV are assigned to W $4f^{7/2}$ and W $4f^{5/2}$ binding energies, respectively, in Fig. 2(a), which corresponds to W^{4+,51} The

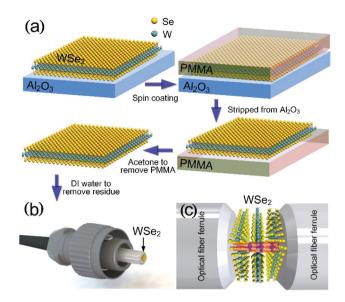


Fig. 1 Schematic representation of the preparation of the WSe₂-based SA. (a) The transfer process of WSe₂ films. (b) Photograph of WSe₂ films on the end face of the optical fiber ferrule. (c) Illustration of the interaction between light and few-layer WSe₂.

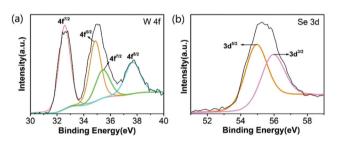


Fig. 2 The X-ray photoelectron spectroscopy of WSe₂ films. (a)The XPS spectrum of W 4f; (b) The XPS spectrum of Se 3d.

peaks of the Se region at 54.9 eV and 56 eV are assigned to $3d^{5/2}$ and $3d^{3/2}$, respectively, in Fig. 2(b). This indicates that the WSe₂ film has been successfully prepared.

To nondestructively determine the lattice dynamics of the WSe $_2$ SA, Raman spectroscopy which has played an important role in the characterization of 2D materials is the preferred technology to adopt. Different from other TMDs which possess a well separation between the E_g and A_g modes, the most significant Raman peaks which correspond to the E_{2g}^{-1} modes of WSe $_2$ are clustered around 250 cm $^{-1}$ in Fig. 3(a). According to previous studies, a new mode A_{1g} appears at 5–11 cm $^{-1}$ after the main peak when the sample has less than four layers. Transmission electron microscopy (TEM) as one of the most effective imaging techniques has been used to further research the microstructure of 2D materials. When the length of scale bar is 1 nm, the uniform arrangement of W and Se atoms is presented in Fig. 3(b), which corresponds to the theoretical model of the microstructure of WSe $_2$.

Atomic force microscopy (AFM) provides the 3D imaging of samples such as surface topography and surface roughness at

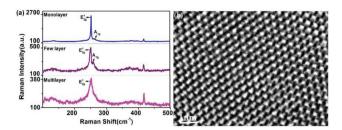


Fig. 3 Characterization of the WSe $_2$ sample. (a) Raman spectrum of the WSe $_2$ sample. (b) TEM image of the WSe $_2$ sample.

nanoscale resolution under native conditions as shown in Fig. 4(a)–(c). The altitude difference of the surface topography indicates that the thicknesses of the WSe₂ films are 1.5 nm, 5.7 nm and 11 nm. According to the double-balanced detection method, a relationship between the transmittance of the material and the intensity of power can be obtained. It can be seen from the experimental data points that the sample exhibits a lower transmittance at low power and a higher transmittance at high power, which is consistent with the typical property of SAs. As shown in Fig. 4(d)–(f), the modulation depths of the 1.5 nm thick, 5.7 nm thick and 11 nm thick WSe₂ SAs are 52.38%, 47.38% and 34.41%, respectively.

The changing trends of the film thickness and modulation depth are opposite to each other. We believe there are two reasons for the large modulation depth of the CVD-grown WSe₂. On the one hand, the CVD method can achieve better uniformity of the WSe₂ films. In ref. 54, the authors have also claimed that a good uniformity can result in a high modulation depth of materials. On the other hand, the layered WSe₂ exhibits thickness-dependent transition from the direct

bandgap in the monolayer to the indirect gap in the bulk. When the number of layers of WSe₂ increases, the scattering in multilayer materials will enhance as it discussed in ref. 1. It will lead to the nonsaturated loss, which makes the modulation depth decrease. Therefore, the thinner the WSe₂ films are, the larger the modulation depth of the WSe₂-based SA becomes.

Z-Scan experiments of the WSe₂ sample in the near-infrared band

The nonlinear optical response of WSe2 including the absorption coefficient and nonlinear refractive index is characterized by Z-scan experiments. WSe₂ films are excited by mode-locked lasers with a pulse duration of 25 ps and a repetition rate of 1 kHz at 1064 nm. The incident laser can be separated into two beams by the beam splitter; one of them is used for direct detection to ensure the stability of light intensity, and the other is tightly focused by the objective lens to obtain the nonlinear optical properties of the sample. The WSe2 sample moving around the focal point of the lens can be regarded as a kind of lens-like medium due to the nonlinearity of the medium and the transverse spatial inhomogeneity of the Gaussian beam, which will eventually lead to the divergence or convergence of the beam, and change the transverse distribution of the far-field light field. With an appropriate aperture placed in the far field, the optical power through the aperture can be measured when the sample is in different positions. Open-aperture (OA) Z-scans that reflect the nonlinear absorption of WSe2 can be realized when the diaphragm is fully open. The closed-aperture (CA) Z-scans, which are used to measure the nonlinear refractive index, can be obtained with the small diaphragm aperture.

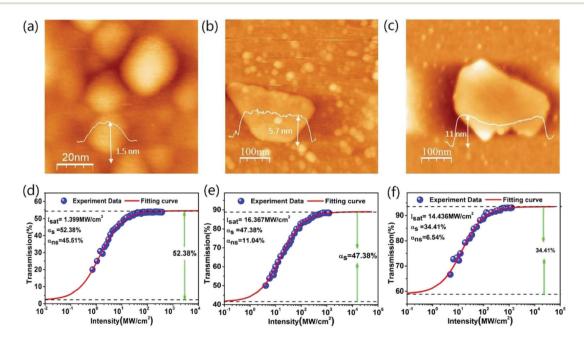


Fig. 4 (a)–(c) Morphology of WSe₂ measured with AFM. (d)–(f) Power dependent nonlinear saturable absorption of the WSe₂ SA.

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Assuming the Gaussian beam translated along the Z-axis, the magnitude of E(z,r,t) can be expressed as

$$E(z,r,t) = E_0(t) \frac{\omega_0}{\omega(z)} \mathrm{exp} \bigg(-\frac{r^2}{\omega^2(z)} - \frac{ikr^2}{2R(z)} \bigg) e^{-i\phi(z,t)},$$

where $\omega^2(z) = \omega_0^2(1 + z^2/z_0^2)$ is the beam radius at z, R(z) = $z(1 + z_0^2/z^2)$ is the curvature radius, $z_0 = k\omega_0^2/2$ is the beam diffraction length, $k = 2\pi/\lambda$ is the wave vector, λ is the laser wavelength, $E_0(t)$ is the electric field at focus, and ω_0 is the focus radius. It is assumed that the Rayleigh length of the focused beam is much longer than the sample thickness, which is called the thin sample approximation. The change of the nonlinear phase shift $\Delta \phi$ will be obtained by

$$\Delta\phi(z,r,t) = \Delta\phi_0(z,t) \exp\left(-\frac{2r^2}{\omega^2(z)}\right),$$

where $\Delta\phi_0(z,t)=rac{\Delta\phi_0(t)}{1+z^2/z_0^2},~\Delta\phi_0(t)=kn_2I_0L_{
m eff}$ with I_0 is the irradiance within the sample, $L_{\text{eff}} = (1 - e^{-\alpha L})/\alpha$ is the effective length of the sample, L is the sample length, and α is the linear absorption coefficient. For the OA Z-scan, we can calculate the normalized Z-scan transmittance T(z) as

$$T(z,t) = rac{\int_0^{r_\mathrm{a}} \left| E_\mathrm{a}(\Delta\phi_0,r,z,t)
ight|^2 r \mathrm{d}r}{S \int_0^\infty \left| E_\mathrm{a}(0,r,z,t)
ight|^2 r \mathrm{d}r},$$

where E_a represents the electric-field profile at the aperture while $r_{\rm a}$ is the aperture radius, and $S=1-\exp\left(-\frac{2r_{\rm a}^2}{w^2}\right)$ is the aperture transmittance in the linear regime. As shown in Fig. 5(a),

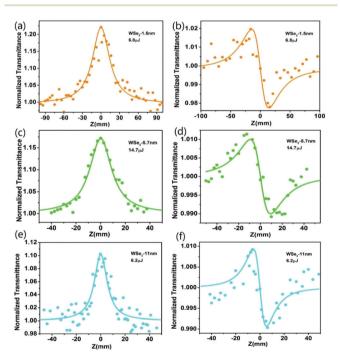


Fig. 5 (a), (c), (e) The OA Z-scan. (b), (d), (f) The CA/OA Z-scan. The curves of the WSe2 films are under the excitation of 25 ps pulses at 1064 nm.

(c) and (e), a sharp absorption peak can be observed at coordinate z = 0, which clearly reveals the nonlinear absorption property of WSe₂. The typical Z-scan measurement fitting curve of CA/OA is shown in Fig. 5(b), (d) and (f); the graphic features of the pre-focal peak and post-focal valley indicate the selfdefocusing characteristics with the negative nonlinear refractive index. The CA/OA Z-scan curve traced by experimental data points shown above is fitted through the formula⁵⁵

$$\begin{split} T(x) &= 1 + \frac{4x\Delta\phi_0(t)}{(1+x^2)(9+x^2)} + \frac{4(3x^2-5)\Delta\phi_0^2(t)}{(1+x^2)^2(9+x^2)(25+x^2)} \\ &\quad + \frac{32(3x^2-11)x\Delta\phi_0^3(t)}{(1+x^2)^3(9+x^2)(25+x^2)(49+x^2)}, \end{split}$$

where T(x) is the normalized transmittance, $x = z/z_0$, and z represents the longitudinal displacement of the sample from the focus (z = 0). Meanwhile, based on $n_2 = \Delta \phi_0(t)/kI_0L_{\text{eff}}$, the refractive index n_2 will be deduced. The nonlinear absorption coefficient of WSe₂ is estimated as \sim -8.82 × 10⁻⁹ cm² W⁻¹, \sim -3.77 × $10^{-9} \text{ cm}^2 \text{ W}^{-1}$ and $\sim -2.07 \times 10^{-9} \text{ cm}^2 \text{ W}^{-1}$ according to the actual experimental data points with a sample thickness of 1.5 nm, 5.7 nm and 11 nm, respectively.

Experimental

The schematic diagram of the all-fiber mode-locked Er-doped fiber laser (EDF) laser is illustrated in Fig. 6. The total length of the ring cavity is about 3.8 m. The EDF is counter pumped through a 980/1550 nm wavelength division multiplexing (WDM) coupler with two SMF-28e fiber pigtails. A 35 cm long high gain EDF (Liekki 110-4/125) is used as the gain medium with a group velocity dispersion (GVD) of 12 fs² m⁻¹. A polarization independent isolator is inserted into the cavity to force the unidirectional operation, and an intra-cavity polarization controller (PC) is used to fine-tune the linear polarization state. A 20% fiber coupler with an SMF-28e fiber pigtail is used to export the laser signal. The WSe2 films with the thickness of 1.5 nm, 5.7 nm and 11 nm are transferred onto the end face of optical fiber ferrules. A fiber adapter and two optical fiber ferrules with WSe₂ films are integrated to form the WSe2 SA devices. An optical spectrum analyzer and a 500 MHz

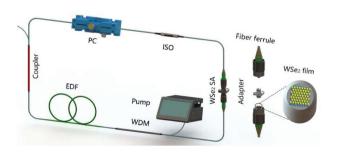


Fig. 6 Schematic diagram of the all-fiber mode-locked EDF laser based on the WSe2-based SA.

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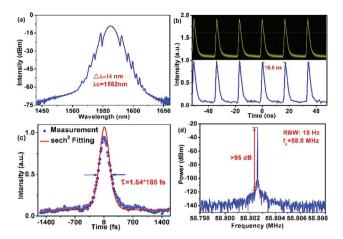


Fig. 7 Experimental results of the all-fiber mode-locked EDF laser with the 1.5 nm thick WSe_2 -based SA. (a) Optical spectrum of the generated pulses. The 3 dB spectral width is 14 nm at 1562 nm. (b) Mode-locked pulse train with a period of 19.6 ns. (c) Intensity autocorrelation trace with 185 fs pulse duration. (d) RF spectrum with 95 dB SNR measured with 10 Hz RBW.

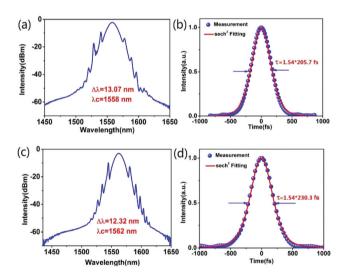


Fig. 8 Optical spectra and pulse durations. (a) and (b) correspond to the 5.7 nm thick WSe_2 -based SA. (c) and (d) correspond to the 11 nm thick WSe_2 -based SA.

oscilloscope are used to measure the spectral and temporal characteristics, respectively. A radio frequency (RF) spectrum analyzer is applied to monitor the frequency-domain characteristics, and an optical intensity auto-correlator is used to measure the pulse duration.

To investigate the performance of WSe₂ films with different thicknesses, we couple three different WSe₂-based SAs into the fiber laser shown in Fig. 6. The maximum pump power that can be realized in the experiment is 650 mW. We measure the characteristics of pulses through the 20% optical coupler (OC).

The performance of the pulse is summarized in Fig. 7 when we couple the 1.5 nm thick WSe₂ into the loop. Fig. 7(a) shows a typical soliton spectrum with obvious Kelly spectral sidebands, which is the result of the interactions of the dispersion and nonlinearity. The 3 dB bandwidth is 14 nm, and is centered at 1562 nm. This spectrum corresponds to a transformlimited pulse of 182 fs. The uniform mode-locked pulse train without the peak modulation is obtained with a 500 MHz oscilloscope, as shown in Fig. 7(b). The period of the modelocked pulse train is 19.6 ns, as expected from the fiber cavity length. Assuming a sech² temporal profile, the output pulse is measured to be 185 fs as shown in Fig. 7(c). This is the shortest pulse duration for a given spectral width, which also confirms the soliton-like operation. In such a regime, the pulse shaping is initiated by the WSe₂ SA. To study the operation stability, we measure the RF spectrum. A 95 dB SNR is observed, indicating high quality in terms of good modelocking stability. The repetition rate of the EDF laser is about 58.8 MHz at a RBW of 10 Hz in Fig. 7(d).

Then the length of the cavity is kept constant, and the WSe₂ film with a thickness of 5.7 nm is used to prepare the SA. The spectrum and the pulse duration of the mode-locked fiber laser are 13.07 nm and 205.7 fs in Fig. 8(a) and (b), respectively. Similarly, the 11 nm thick WSe₂ film applies in the mode-locked fiber laser successfully. The corresponding spectrum and pulse duration are 12.32 nm and 230.3 fs in Fig. 8(c) and (d), respectively. After the comparisons among different thickness WSe₂ films, we have found that the thinner WSe₂ film has a certain advantage in the realization of short pulses. As the modulation depth of the WSe₂-based SA increases, the pulse narrowing effect of the SA gets better. The maximum optical damage threshold of the 1.5 nm thick, 5.7 nm thick and 11 nm thick WSe₂ SAs are respectively 4.012 mJ cm⁻²,

Table 1 Comparison of mode-locked EDF lasers with SAs based on different nonlinear optical materials

Materials	Preparation method	Pulse duration (fs)	SNR (dB)	Modulation depth (%)	Output power (mW)	Ref.
WS ₂	PLD	246	92	17.2	18	25
MoSe ₂ -PVA	LPE	737	61.9	5.4	3.96	47
WSe ₂ -PVA	LPE	1250	50	0.5	19	50
CNTs	_	97.5	_	15.8	3.93	56
Graphene	CVD	88	65	11	1.5	57
GO	Marcano	613	69	1.4	0.83	58
Bi ₂ Se ₃ -PVA	Polyol	360	56	5.2	0.86	59
BPs	ME	272	65	4.6	0.5	60
MoS_2	LI	521	54	_	0.79	61
WSe ₂	CVD	185	95	52.38	30	This w

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4.2393 mJ cm⁻² and 4.4934 mJ cm⁻², which are higher than the commercially available SESAMs (500 µJ cm⁻²).

In addition, the pulse duration of 185 fs reaches the best level among all the TMDs-based mode-locked lasers. From Table 1, we can see that the pulse duration in our fiber laser is shorter than that in most of the mode-locked fiber lasers. Moreover, the modulation depth, SNR and output power have shown significantly better results than earlier reports.

Conclusions

Three kinds of WSe2 films with different thicknesses have been prepared using the chemical vapor deposition method, and successfully incorporated into the all-fiber laser to generate mode-locked pulses. Compared with WSe2-PVA films synthesized via the liquid-phase exfoliation method, the few-layer WSe2 films transferred onto the end face of optical fiber ferrules have better optical properties in terms of the laser induced damage threshold and modulation depth. And we have obtained the WSe₂ SAs with different modulation depths by controlling the thickness of the WSe₂ films. Moreover, the pulse duration of 185 fs based on the 1.5 nm thick WSe₂ is the shortest pulse duration generated from all-fiber lasers with TMD SAs. These results indicate that layered WSe2 is a prospective saturable absorption material to improve the modulation depth for generating stable high power ultrashort modelocked pulses.

Conflicts of interest

The authors declare that there are no conflicts to declare.

Acknowledgements

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